

Work Order ID 130509

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Item ID: D3794-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Gasket Fwd
 Start Date: 3/13/2015 Start Qty: 16.00 *16* Cust Item ID:
 Required Date: 3/13/2015 Req'd Qty: 16.00 *16* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 1503-13 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3794	Rev A								

100 0.00
 100 FLOW WATER JET 26 0 Jm15-3-16
 Waterjet Memo 0.00
 FLOW CNC Waterjet 1-Cut as per Dwg D3794 Dwg Rev: A Prog Rev: A 2-
 Deburr if necessary
 neobco.125.

110 0.00
 110 QC2- Inspect parts off machine FAI/FAIB 26 0 Jm15-3-16
 QC Memo 0.00
 Quality Control

120 0.00
 120 QC8- Inspect parts - second check 26 0
 QC Memo 0.00
 Quality Control
 DAS
 38
 9-89
 MAR 30 2015

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Item ID: D3794-1 Accept ***N900040100*** Setup Start ***NS1***
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 Required Date: 3/13/2015 Req'd Qty: 16.00 ***16*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>FP-001</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: DS-3-31

Picklist Print

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Parent Item: D3794-1

D3794-1

Parent Item Name: Gasket Fwd

Start Date: 3/13/2015

Required Date: 3/13/2015

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:A 08-05-13 new issue DD verified by:EC
IPP Rev:B 08-05-23 revA as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

38.1359

0.5902

11

MNEO60S 063

**

(18)

Jm15-3-16.

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

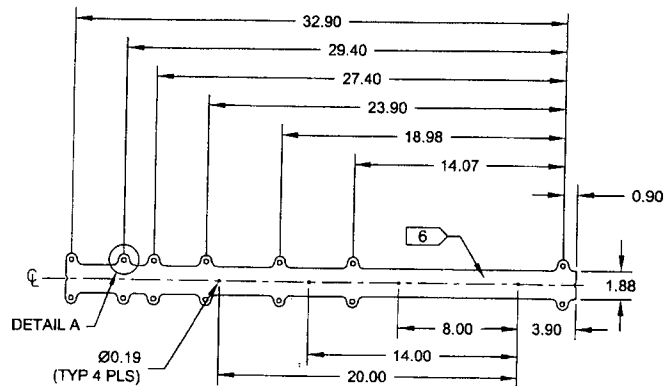
MAT052

38.1359

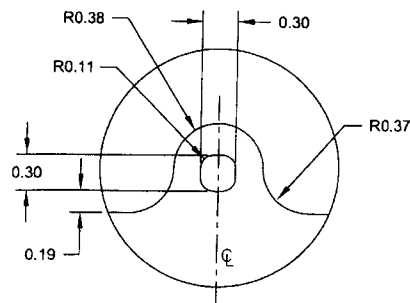
M130840

38.1359

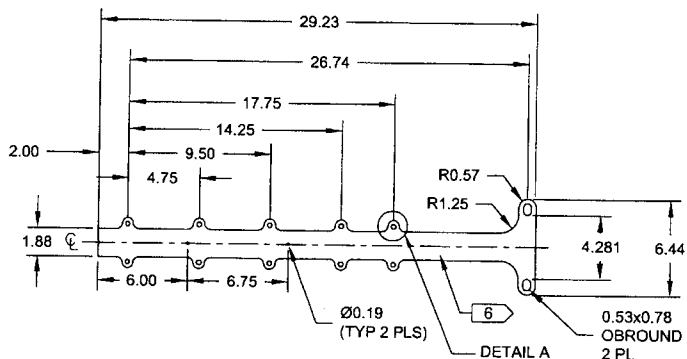
130840



D3794-1 GASKET



DETAIL A
SCALE 8X



D3794-3 GASKET

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

130509 MWS
15-03-13

RELEASED
08-05-13

A	NEW ISSUE		PH	08.05.14
REV.	DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC		
DRAWN	PH	PORT HADLOCK, WA		
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.	SA	D3794	SHEET 1 OF 1	
APPROVED	SA	TITLE	SCALE	
DE APPR.	SA	GASKET	NTS	
DATE	08.05.14	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC		
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